FLOW SWITCH

DK's magnetic flow switch is the product of two decades knowledge in thermal power station, fertilizer & chemical industries. Flow switch is the target type unit that works on the magnetic principle of attraction. As the flow causes the flapper to deflect the magnet moves closer to or further away from the switch causing the reed switch to actuate. Switching action is determined by flow & not by pressure. The unique features of reed switch technique is adapted unique design, magnetic switching and un compromised quality have resulted in unparallel reliability





SALIENT FEATURES:

- Hermitically Sealed
- Glass encapsulated reed switch prevents dust, dirt, moisture and gaseous pollutions
- Low cost, easy installation
- Minimum maintenance, minimum down time- minimum inventory
- Glandless no spring, no seal, no diaphragm
- Safe and sure magnetic coupling
- Self lubricating bush for friction free operation & long life
- Contact can be made NC or vise versa
- Shock and vibration effect minimum
- Sparkles operation with solid state contact protector system
- No loss of magnetic energy due to attraction principle
- Highly reliable and dependable
- Flow indication with sight glass









STANDARD SPECIFICATION:

Model		: 2000
Туре		: Magnetically coupled target type / Vane actuated type
Working Principle material	- B	ody, __ AISI 304 SS / AISI 316 SS. / Brass / Aluminium / Teflon /
Flapper & wetted Parts		Polypropylene / PVC
Switch Cover		: Cast Aluminium, Weatherproof to IP – 55/65/67 Anticorrosive painted
Mounting		: Horizontal / Vertical
Connection Size		: Screwed / Flanged as per ANSI, DIN, JIS, BS, IS standard
Signalisation		: Hermitically sealed glass encapsulated Reed Switch
Contact Form		: NO / NC, 1 NO + 1NC, 2 NO + 2 NC
Contact Rating		: 1A, 230V AC, 5A, 230V AC or 0.25A, 220V DC
Electrical Connection		: ½ " to 1" ET / NPT (F)
Operating Pressure		: 25 Kg / cm ²
Operating Temperature		: (-40°C) to (+200°C)
Line Size		: 1/4" to 40"
Set Point		: Adjustable
Differential		: Variable
Accuracy		: ±0.5% FSR
Repeatability		: ±0.5% FSR
Model - 2000 S	:	Flow Switch is complete with flanged tee, radiating fins and any other special features
Model – 2100	:	Flow Switch is very low flow type i.e. minimum flow - 500 cc / min for minimum 1/4" line size
Model - 2100 S	:	Flow Switch is complete with different accessories for very low flow type
Model – 1000	:	Air / Gas flow type
Model - 2100 F	:	Explosion proof approved by CMRS Dhanbad for group IIA & IIB gas as per IS 2148 - 1981 enclosure material - cast AI - LM - 6 / CI / SS 304
Model - 2200 F	:	Explosion proof approved by CMRS Dhanbad for group IIC gas as per IS 2148 - 1981 Enclosure. Material - cast AI - LM - 6 / CI/SS 304
Model 2300 S	:	By pass type Flow Switch is complete with office assembly for very high flow
Model 2000S + SF 100	:	Flow Switch is complete with sight glass

OPTIONAL:

- **u** Special Tee either screwed, Flanged as per ANSI, DIN, JIS, BS, IS standard available.
- Solid-state contact protector for sparkles operation of the contact is available. Current Rating also increased as per requirement.
- □ In Built sight glass available.
- □ Max. Pressure & Temperature up to 160 Kg./cm² and 500°C available with radiating fins



D. K. INSTRUMENTS PVT. LTD.

An ISO 9001:2000 Certified Company 76/2, Selimpur Road, Dhakuria, Kolkata – 700 031. Ph. No.: 91-33-2415 1310 / 2405 0944, Fax: 91-33-2415 2311. E-mail: dkinst@vsnl.net, Web Site: www.dkinstruments.com



Cat. No. 0010 March 06'

D...simple flow solutions in a complicated world.



Small screwed unit



Medium screwed unit



Small flanged unit



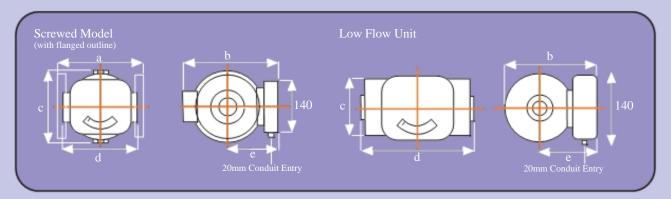
Medium flanged unit



3" flanged unit

Flow rate indicators with switches.

These units are manufactured in a wide range of sizes and specification options but all have the same basic function. A dial and mechanical indicator continuously monitor the flow rate at any given time whilst electrical switches can be specified to signal when a particular level has been reached during increasing or decreasing flow rates. Switches are field adjustable over the full range. Where batching, trending, totalising or recording is required, all DK units can be supplied with a 0-10V or 4-20mA output. All sizes are manufactured to the same simple design concept, the main characteristic of which ensures that the pressure drops are confined to an absolute minimum (see 'pressure drop' charts) across the vane orifice at full flow, with viscosities as high as 600cS. Sizes are defined by pipe size and / or maximum flow capacity, and every flow switch is individually calibrated so that full scale deflection is used in each application i.e. the maximum scale reading coincides with the maximum requirement of system as specified by the customer. Calibration may be in any units with single or duel scale to specification.



Min Full Scale Flow LPM	Max Full Scale Flow LPM	Pipe Size	Overall Dimensions (mm)						Approximate Weight (kg)					
			а	b	с	d	e	AL	В	CI	S-SS	PVC		
0.2	5	1 /4 -1"	n/a	155	100	188	110	3	8		8	3		
(low flow unit) 4	(low flow unit) 70	1 /4 -1"	160	150	80	130	110	1	2	2	2	1		
40	500	3 /4 - 2"	180	200	120	150	115	3	7	7	7	3		
50	800	21/2"	180	200	120	230*	115	5	10	10	10	4		
250	1500	3"	255	320	250	305*	160	20	54	50	54	15		
300	2000	4"	255	320	250	305*	160	23	60	56	60	17		
800	3500	6"	460	500	370	510*	280	60	200	175	200	n/a		
1000	5000	8"	485	500	370	535*	280	68	225	200	225	n/a		

*Obtained by mating flanges.

	DKL300	В	LP	3EE	1cS	16F10	S 3	D1
· ·	Flow s / Min Gallons / Min Gallons / Min Hour e in Units]	_			S1 =	FLOW D1 = D3 = NG SEAL MATE Buna EPDM	DIRECTIONS D2 = D4 = RIAL (-40°C +110°C) (-40°C +150°C)
100 psi / 7 bar maxin	ron Aetal n Steel sss Steel o 4" Port Connections		•			S4 = PORT CONNECTI 2 = 1/4 " 4 = 1/2" 6 = 3/4" 8 = 1"	Sizes 1/4" - 2" - Flanged.	(-20°C +200°C) (-100°C +250°C) are Screwed or dies, add relevant
MP = 750 ps	si / 20 bar maximum si / 50 bar maximum psi / 200 bar maxim OUT = Mechanical Poin = SPDT 3 Wire S	n um* nter only		_	1	$\begin{array}{c} 10 = 1 \ 1/4" \\ 12 = 1 \ 1/2" \\ 16 = 2" \end{array}$ $\begin{array}{c} 20 = 2 \ 1/2" \\ 24 = 3" \\ 32 = 4" \end{array}$ S $\begin{array}{c} S \\ F \\ I6 \\ C \end{array}$	code letters (sł lizes 21/2" - 8", 4 langed Bodies etters (shown ł	nown below). Standard units have - add relevant code
3EEG 3EE(ATEX3) 3EE(ATEX2) 6EE(ATEX2) POT OUT TOT TOT TOTX	= SPDT 3 Wire S = SPDT Explosion = SPDT Explosio = DPDT Explosio = Potentiometer (= 4-20 mAmp O = Digital Rate Tota = Digital Rate Tota	Proof Micro n Proof Swi on Proof Swi Specify Rati utput aliser	Switch to ATEX tch to ATEX zoi tch to ATEX zo ng)	ne 2		64 = 8" / F		d, add - SW add - N
Note 2: For 4 & 6 Wire	ELECTRICAL OP CODE: 3EE	by 4EE or 6E A 4) as standa TIONS	E ard (up to 21/2")	Mechanical Pointer		F10 F16 F25 F40	Alternative Pre BS4504 / DIN	ssure Ratings in 12632-5
	Basic single pole, 15 Amp - 125, 25 0.5 Amp - 125VI CODE: 4EE Contact arrangem 10 Amp - 125 or 0.3 Amp - 125VI	50 or 480V.A DC / 0.25 A ents is single 250V.AC	AC mp - 250VDC -pole, double thro	ow, double-break.		F300 F600 FAD FE	BS1560 / ANS	sure Ratings in I B16.5 essure Ratings in
	CODE: 6EE Double-pole, dou and break two in 10 Amp - 125 or 0.3 Amp - 125 VI	dependent c 250V.AC	ircuits.	eously make		FF For special flange com VISCOSITY AT OPE State units and scale eg. Water is 1 Centis	RATING TEM	· · ·
CODE: AIR This system offers atmospheres. Compr danger area, or to ope	ressed air can be us	sed to trans	mit an on / off	ion in explosive signal from the	-	Maximum rating sho	s Appl	ications
CODE: POT Remote read-out optio CODE: OUT A transducer can be of readout. Data Logger	on (0-10V). Rating to cu	tentiometer	to give the requ			Flow-Mon flow swite flows in exactly the sa enquiring for such an a will be required:	me way as liqu	id flows. When

Specific gravity of the gas Maximum flow volume Operating temperature Operating pressure

A transducer can be connected to the potentiometer to give the required 4-20 mAmp readout. Data Loggers or Recorders can be added to the system.

The 3 and 6 wire switches described above are available in ATEX approved explosion proof versions, with the appropriate enclosure box. When two or more switches are assembled in one unit, they remain independently adjustable. Re-adjustments may be carried out in the field.



Variable Orifice / Swing Vane Principle

The flow switch body houses a spring-loaded valve plate (vane) which pivots off-centre in a hemispherical cavity. Thus the vane and cavity have a variable area orifice relationship. This gives

both a high flow range and a linear relationship between flow rate and vane displacement. The vane indirectly operates both the indicating needle and an adjustable cam, which in turn triggers the micro-switch at any chosen setting of flow rate. Two switches can be supplied to provide high and low (or 'low-low') flow switching.

PRINCIPLE FEATURES & BENEFITS

- All metal construction no tubes of glass or plastic to break.
- Spring loaded mechanical design requires no straight pipe run and not affected by orientation. Limited movement on internal parts minimal wear and down time.
- Modular design reduces maintenance costs, down time, and production loss.
- Direct indication & field adjustable switch(es) monitors critical flows and provides alarm(s). 1% of rate

repeatable switch set point - accurate & reliable through all operation cycles. • Weatherproof enclosure box to IP65.

- Flow through design minimal pressure loss.
- Individually calibrated to customer specification ensures accuracy.
- Adjustable under operating conditions.
- Scale is in units (e.g litres/minute).
- Large range of body materials available.
- Size range from 8mm (1/4") to 200mm (8").
- May be installed in any position.
- Orientation of enclosure box easily changed.
- High switch rating 10 to 15 Amps.
- ATEX approved Explosion-proof models available.
- Will pass twice the maximum indicated flow.
- Acts as non-return value.

Applications

Water (clean or dirty) De-mineralised Water De-ionized Water Petroleum Based Oils Synthetic Based Oils Coolants Solvents Paints Corrosive Fluids

Low Flow / Piston Style Principle

A fixed tapered needle passing through an orifice in the face of a piston, completely seals the port to port connection when the piston is seated. As flow commences the piston is displaced against a 4 psi differential spring and moves over the tapered section of the needle, thus permitting flow through the orifice. Only the needle taper configuration needs to be changed to accommodate any specified viscosity and maximum flow requirement, thus the full deflection of the unit can be used for all applications.

PRINCIPLE FEATURES & BENEFITS

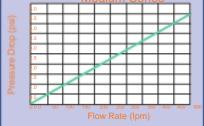
- Suitable for liquid or gas applications.
- Measures down to 200 cc/minute (at 1cS).
- Measures down to 50 cc/minute (at 20cS or higher).
- Maximum capacity 5 litres/minute.
- Electrical switch(es), and/or calibrated indication.
- 4-20mA and 0-10v outputs available.
- Cannot be switched on cold start-up.
- Suitable for 20, 50 and 200 bar maximum pressures.
- Inline design, 1/4" to 1" BSP or NPT female inlet and outlet.
- May be mounted in any orientation.



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Air & Gases

Piston Type Flow Switch

General

DKI make compact type, magnetically actuated piston type flow switches are designed for positive detection of fluid flow through your equipment. FS series models provide adjustability over wide range. These are used in fluidlines carrying non-hazardous fluids like water, kerosene, very low viscosity lubricating oils, gas / air etc.

- Reed Switch : Hermetically Sealed
- Connector: DIN 43650 PG 9
- Protection Class : IP 65

Technical Data

- Scale Tolerance ± 5% of full scale.
- Max. System Pressure 10 Kg / cm²
- Temperature Range 8° to 80° C
- Sensor Specifications Hermetically Reed Switch
- Contact Rating* 500 mA* / 1A 230 VAC 50 VA, 'NO' type contact
- Hysteresis Depending on switch value, minimum 0.5 I / min.
- Available Port Sizes 1/4" x 3/8", 1/2", 3/4", 1" BSP

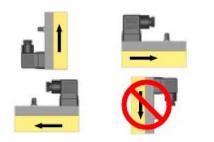
Note: Fluid should very clean. Suspended particles may clog the flow switch which consequently affects the flow switch performance. Please take care of surge currents to avoid damage of Reed switch element. In such cases please apply R.C. (Resistor & Capacitor) network.

Line Size	Model No.	Recommended Max. Flow LPM of H2O	Adjustable Range		W Max. mm	H Max. mm	W Max. mm
1⁄4" – 8 mm	*FS-2BAS/2BCAS/2BCAD	10	0.4 – 4		22	78	85
³⁄₃" – 10 mm	*FS-3BAS/3BCAS/3BCAD	20	0.4 - 4	1 – 10	22	78	75
½" – 12 mm	FS- 4BAS/4BCAS/4BCAD	40	1 – 10	2 – 20	25	81	95
³₄'' − 20 mm	FS- 5BAS/5BCAS/5BCAD	60	3 – 30	4 - 40	40	96	116
1" – 25 mm	FS- 6BAS/6BCAS/6BCAD	80	4 - 40	6 - 60	40	96	116

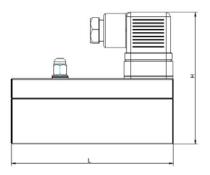
Material Composition

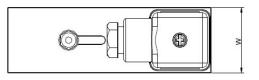
		Brass Version	SS Version
Housing	:	Brass	304 SS
Float	:	Brass	304 SS
Fittings	:	Brass	304 SS

Mounting Instructions



Note: Flow Switch value may differ according to the type of installations.







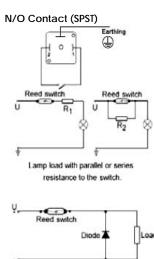


Electrical Installation

Maximum values of current and voltage must not be exceeded on the reed relay.

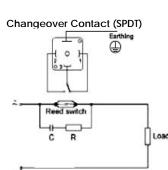
If driving inductive or capacitive loads, we recommend the use of a suitable isolation relay.

Electrical Connection

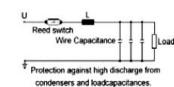


Protection with an idle diode for d.c.

current and inductive load. Wiring for 2 LED's



Protection with an RC circuit for a.c current and inductive load.



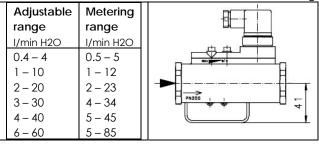
Important For Your Order

For placing order please fulfill following requirements.

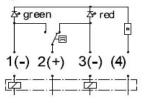
- System Pressure
- Desired Flow Range
- Fluid Temperature
- Fluid Characteristics (Physical & Chemical properties)
- In case of lub-oils, viscosity must be indicated.

Option

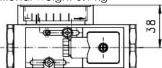
FS - 4SCADI2D Flow Switch with lateral flow metering

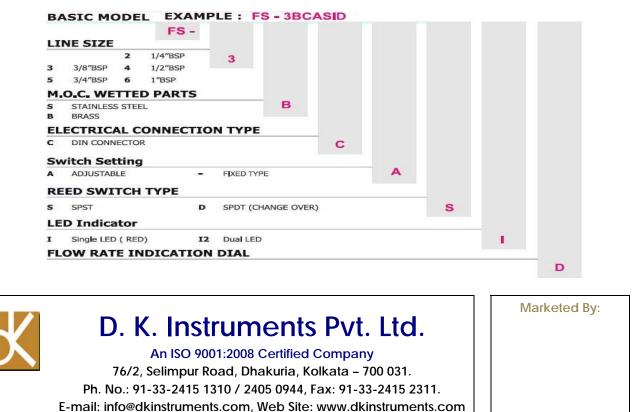


Metering range is indicated for horizontally increasing flc Protection class IP 60, Additional weight 0.1 kg









Cat. No. 0034

ROTA METER

The Rotameter is a simplest form of fluid measuring instrument. It consists of a borosilicate tapered glass tube placed vertically with its smaller diameter at the bottom. The float used in the tube is made up of heavier non-corrosive substance, which resists the vertical flow of the fluid passing through the annular space between the tube and the head of float. The fluid passing through the orifice, balances the weight of the float in the metered fluid and in equilibrium position, indicates the flow rate of the fluid against a calibrated external scale fitted by the side of the tube.



DESIGN FEATURES:

Range-ability	1 : 10
Construction type	Side Plate.
Scale	Detachable, direct reading.
Metering Tube	Tapered, borosilicate.
Interchangeability	Accepting with change of tube, floats and fluids.
Tube Sealing	Gasket compressed from out side or '0' ring seal.
Piping Connection	Rota table 360° without disturbing the Instrument.
Enclosures	Weather and dust proof (IP-65 Type enclosures can also be provided on request).
Glass Tube Length	400 mm
Scale Length	275 mm Approx
MATERIALS OF CONSTRUCTION	ON:

Metering Tube

Float Contact Portion (Body)

Flanges

Side Plates Optional Packing Float Stops Safety Shielding

Optional Painting Borosilicate Glass.

316SS, Aluminum alloys, Teflon. Loaded Teflon, Hastalloy-C etc.
Stainless Steel as standard. Brass can be provided on request. (For Threaded connection), M. S. Rubber lined and Teflon Lined.
M.S., C. S. with M. S. Spool, 316SS and 304SS with S. S. Spool also be provided. with FLANGES
M. S. epoxy Powder Coated
Stainless Steel.
Nitrile, Rubber, Viton or Teflon.
Stainless Steel.
Transparent clear Plastic / Glass at Front and Back.
IP-65 Type enclosures.
Necessary components are epoxy powder coated to prevent from environmental corrosiveness.

ACCURACY

Accuracy of calibration for Standard Instruments is within \pm 2%. Where higher accuracies are required, special calibration techniques are used to obtain accuracies within \pm 1%. Repeatability is excellent

D. K. INSTRUMENTS PVT. LTD.

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Cat. No. 0016 March 06

SIGHT GLASS INDICATOR

The **Model SF-100** is a Flanged/Screwed Sight Flow Indicator with a cast/fabricated body. This sight flow indicator provides visual observation and monitoring of the process flow stream. Available devices to enhance visibility include, flapper and rotator. Bodies are available in Bronze, Iron, Steel and Stainless Steel. Special alloys are also available. Standard units are available in 150#, 300# and 600# ANSI ratings.



Features:

- Process Connection Screwed or Flanged
- □ ANSI flange rating, 150#, 300# and 600#
- Available with Flapper and Rotator
- Dual Window units are available
- Standard Glass is Borosilicate



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Cat. No. 0018 March 06'

PELTON WHEEL FLOW INDICATOR



General

Dk make FI-PW series Sight Flow Indicators are simple in construction. These are suitable for transparent liquids and non hazardous gases . Rotor is provided to indicate positive flow indication through system.

Applications

Ideal to prove flow of coolant, lubricants, fuel lines, etc. on turbines, engines, compressors, and other large machinery. Great for monitoring filter efficiency, pump operation, and flow direction.

Technical Specifications

Body Material Sight Window O-Ring Rotor Max. Temperature Max. Pressure **Pressure Drop**

Brass / Stainless Steel Polycarbonate Tube Silicon. Delrin[®] Plastic 212°F / 100°C 230 psig. / ~ 15 bar. 0.25 bar at max. Flow.

0 PW

в

Technical Specifications

Line Size Model No.			Flow Requi	ired	in LPM	Recommended Max. Flow	Height	A/F
	Water Oil]		
in Inches		1 Cst	40 Cst	114 Cst	150 Cst	in LPM	` L' in mm	`W′ in mm
1/4″	FI-06-PW	0.5	2.5	3.5	3.5	10	71	22
3/8″	FI-10-PW	0.7	2.5	3.5	3.5	15	71	22
1/2″	FI-15-PW	1.2	3.5	4	4	28	86	32
3/4″	FI-20-PW	1.2	3.5	4	4	55	86	32
1″	FI-25-PW	1.9	3.5	4	4	80	104	38
1 1/4″	FI-30-PW	3.5	5	6	6	130	130	46
1 1⁄2″	FI-40-PW	5	6	6	6	190	130	46

Mounting Instructions

OW INDICATOR

25

s

1"BSP

M.O.C. WETTED PARTS

Stainless Steel



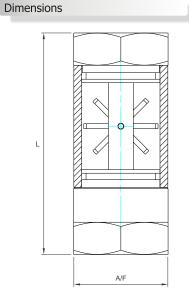
Or	dering Info	rmatior	ı	
EXA	MPLE : FI	- 10-	PW-B	
BAS	SIC MODEL			
				FI
LIN	E SIZE			
06	1/4"BSP	10	3/8"BSP	
15	1/2"BSP	20	3/4"BSP	

30

1 1/4"BSP 40 1 1/2"BSP

Brass

В







D. K. INSTRUMENTS PVT. LTD.

76/2, SELIMPUR ROAD, DHAKURIA, KOLKATA - 700031, WEST BENGAL, INDIA. TEL : (033) 24151310 / 24050944 FAX : (033) 24152311 e-mail : info@dkinstruments.com website : www.dkinstruments.com

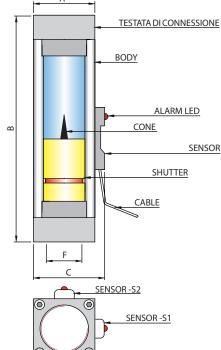




FLOW MONITOR - GFS

FLOWSWITCH FOR LIQUID FLU/P





The Flow Switch GFS have high visibility on each side and a clear reading of the scale

Thanks to the **conformation of the cone**, **a**t regular increases of flowrate match movements equally regular of the shutter (linear progression).

GFS series can be equipped with one or 2 alarm sensors at reed contact, possibly supplemented by red LED (green on demand) for a signaling field of the presence or absence of the flowrate predetermined.

Threaded connection head: anodized aluminum / brass / stainless steel

Threads available(F): from ¹/₄" to 1"1/2 bsp

Body material: Polycarbonate / Acrylic high resistance suitable for fluids as **water, oil,** but also **diluents, trichlorethylene**

O-Ring: NBR (Standard); on demand for appropriate quantities available other elastomers

Electric Sensors: SPST, SPDT

MODEL	LIQUID	F	FLOWRATE LITRES/MIN	MAX PRESSURE Bar	nutter:	А	в	с		ELECTRICAL CHARACTERISTICS	SPST CONTACT	SPST CONTACT WITH LED	SPDT CONTACT
		1/4" BSP	0,1 7	1	l sh					SENSOR			
		3/8" BSP	0,5 12	30	one and PVC	40 x 40	150	57		POWER COMMUTABLE IN D.C.	40 W		20 W
	WATER	1/2" BSP	1 20	4	₽ Z				ပ			-	
	WATER (H)	3/4" BSP 3/4" BSP	5 24 5 36		0				- 8	POWER COMMUTABLE IN A.C.	40 VA		20 VA
	(,	1" BSP	10 42	1	ria		55x 55 160		72		1	1	
		1"1/4 BSP	20 95	25	Materia	55x 55			U	CURRENT STRENGTH IN A.C.	2.A		1.A
		1"1/2 BSP	30 120	1	Σ				-20				
FLU/P	LIQUID	F	FLOWRATE LITRES/MIN	MAX PRESSURE Bar	shutter: orass	A	в	с	Range: -;	COMMUTABLE VOLTAGE	230 VDC / VAC	5/12 Vdc	150 VDC / VAC
		1/4" BSP	0,1 6		l shutt brass				lie	Standard cable length		1500 mm	ı
		3/8" BSP	0,5 10	30	dbr	40 x 40	150	57	eratu				CONNECTION
		1/2" BSP	1 16	1 30	one and plated b	40 × 40	150	57	ad m				Common
	OIL	3/4" BSP	5 20	Ī	cone el pla				Ter				
	(O)	3/4" BSP	5 30		che a								N.C. in Absence
		1" BSP	10 35	25	Material co Nichel _I	55x 55	160	72					
		1"1/4 BSP	20 80	25	Ĕ	552 55	160	12					N.O. in Absence
		1"1/2 BSP	30 100	1									

ORDER DIAGRAM GFS-

		GFS	4 C	5-15 2	2 B	S		A L3000		
CONNECTION1WATER1/4" BSP2WATER3/8" BSP3WATER1/2" BSP4WATER3/4" BSP	FLOWRATE 0,17 0,512 120 524									CABLE LENGTH SENSOR S2 S STANDARD 1500 mm
5 WATER 3/4" BSP 6 WATER 1" BSP 7 WATER 1"1/4 BSP 8 WATER 1"1/2 BSP 9 OIL (O) 1/4" BSP 10 OIL (O) 3/8" BSP	536 1042 2095 30120 0,16 0,510									L CUSTOMmm
11 OIL (O) 1/2" BSP 12 OIL (O) 3/4" BSP 13 OIL (O) 3/4" BSP 14 OIL (O) 1" BSP 15 OIL (O) 1"1/4 BSP 16 OIL (O) 1"1/2 BSP	116 520 530 1035 2080 30100								- <u>D</u> - <u>D</u> - <u>C</u> - <u>D</u> - <u>C</u> - <u>D</u> - <u>C</u> - <u>C</u> - <u>C</u> - <u>C</u> - <u>C</u>	TYPE OF CONTACT SENSOR S2 SPST CH IN ABSENCE SPST CH IN PRESENCE SPDT SPST CH IN ABSENCE GREEN LED SPST CH IN ABSENCE RED LED SPST CH IN PRESENCE GREEN LEE SPST CH IN PRESENCE RED LED
FLOWRATE S STANDARD C CUSTOM (MIN-MAX)			A B C		CONTAC CH IN AI CH IN PI	BSEN	CE	<u>8 S1</u>		·
SENSORS11 SENSOR22 SENSOR			D E F G	SPST (SPST (SPST (CH IN AI CH IN PI	BSEN(RESEI	CE RE NCE C	REEN LED ED LED GREEN LEI RED LED		CABLE LENGTH SENSOR S1SSTANDARDLCUSTOMCUSTOMmm